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007198

D407-559-113
Job Sheet 187630



Part No: D407-559-113

Job Qty: 1 ea

Part Name: 206L Series/407 Bearpaws - Large



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV L SHEET 7 IPP RevA: New issue DD 09.10.29 verified by:EC IPP RevB: ECN09-698p DD 09.11.03
verified by:EC IPP RevC: as per revision K DD 09.11.24 verified by:EC IPP RevD: 10.05.27 per ECN10-575
DD ver:EC IPP REV:E 11-04-11 PER INN REV L JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/24/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 21 2018 
160	Packaging	1 pcs		12/24/18	0.00	0.00	Packaging1-4		
170	QC	1 pcs		12/24/18	0.00	0.00	QC4		
180	Packaging	1 pcs		12/24/18	0.00	0.00	Packaging3-2		
185	DC	1 pcs		12/24/18	0.00	0.00	DC		JAN 11 2019
190	QC21-FG	1 Ea		12/24/18	0.00	0.00	QC21		JAN 11 2019

Part Op 180 - Identify and pack for shipping as per PPPD407-559-113
Descriptions: 185 - Photocopy bluefile and create labels per PPPD407-559-113 CHG004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	8 Ea (8 ea)	90-Start up Operation	5099546
AN4C20A	Bolt	16 Ea (16 ea)	90-Start up Operation	5038735
AN4C21A	Bolt	16 Ea (16 ea)	90-Start up Operation	FM136586-0x6 5100445x10
D2274	Radius Block	16 Ea (16 ea)	90-Start up Operation	5130330
D3456-1	Washer	8 pcs (8 ea)	90-Start up Operation	5128864
D4011-1	Clamp, Short	8 Ea (8 ea)	90-Start up Operation	5140214
D4011-5	Clamp, Short	8 Ea (8 ea)	90-Start up Operation	5132223x4
D4012-1	Cushion	8 Ea (8 ea)	90-Start up Operation	5079312x1
D4355-1	Bearpaw	2 Ea (2 ea)	90-Start up Operation	5137617
D4360-041	Wearplate Assembly	2 pcs (2 ea)	90-Start up Operation	5102873x1 5138170x1
MS21043-4	Nut	24 Ea (24 ea)	90-Start up Operation	5092790
NAS1149D0463J	Washer	16 Ea (16 ea)	90-Start up Operation	5092780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C11A	8	121	0
	AN4C20A	16	54	0
	AN4C21A	16	42	0
	D2274	16	432	0
	D3456-1	8	239	0
	D4011-1	8	150	0

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No.: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Engineering ☐ Jet ☐ Blower ☐ Aircraft ☐ Other (042) ☐	
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details: _____					

Container No: S144267
Part: D407-559-113
Job No: 187630
Serial No/Batch: S144267
Revision: _____
Inspector: _____
Exp Date: _____
Instructions: TC STC SH92-17 Issue 7 Ref: FAA STC SH1031NE 01/11/09, LBA GE

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D4011-5	8	17	0
D4012-1	8	45	0
D4355-1	2	2	0
D4360-041	2	3	0
MS21043-4	24	791	0
NAS1149D0463J	16	4,329	0

Part Specifications

Specifications could not be found.

Plex 12/10/18 1:48 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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Revision: L
 Date: 11.04.08

Change Record

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Part Number: D407-559-113

Description: BEARPAW INSTALLATION[illegible]